

# **SOUTH PRODUCTION NOTES**

**November 11, 2014  
Midnight Shift**

**BASF EMPLOYEES  
33 Last Recordable  
499 Last Lost Time**

## **#1 MED / AI-4190:**

**Vac-u-Max repaired on afternoon- we will start with bag #1 (lot 3600) as the first bag off the extruder. Engineer does not want extra bags on the floor so only make bags to keep up with Calciner.**

**Keep in mind that a respirator is required while running the extruder or hanging a bag. Also, a respirator is required in the powder room.**

**Keep an eye on the first few batches to be sure that all steps are performed.**

**Keep an eye on mixer gear box Maintenance added oil to gearbox and gave to ok to run. Call maintenance if there are any issues with gear box**

**Midnight shift: Did not run due to the vacumax rotolock being down.**

**Day shift: flush has been run through**

**Afternoon shift: Vac-u-max fixed run only to keep with calciner**

## **#1 RC / Clean for SI-1624:**

**The first bag of flush was run through. Unable to to get purge air set up per Kristen's instruction.**

**Currently exhausted to Trimer because stage 3 is reading Low. Keep an eye on #4**

**Midnight Shift: Hold. Bag of flush was run through over the weekend.**

**Day shift: purge air set.**

**Afternoon shift: Started Feed on Calciner.**

**Exhaust to Trimer**

## **#2 MED line / Cu-0860:**

**Hold until Monday as DL Page needs to reinstall drop line and exhaust line to dryer.**

**Midnight shift: Hold**

**Day Shift: no work done- No work order in system- Work order written and DL Page will work on Tuesday afternoon.**

**Afternoon Shift- NA**

**#2 RC/ Cu 0860:**

Saturday day shift feeding FIRST PASS bags at higher temp, then hold until Monday.

Midnight shift: Hold.

Day Shift: hold

Afternoon Shift: hold

**Exhaust to F1**

**#3 MED/ D-1708:**

**Running**- Only on Midnight and Day shift.

Midnight shift: Continued.

Day Shift: Ran

Afternoon Shift: Hold

**#3 RC / D-1795:**

Calciner at temps on Afternoon, running additional batch, Material is grayish color but Engineer says to continue. There were also 4 bags of under fired material that were brought back up to the 2<sup>nd</sup> floor for refire, # 9,10,11,12,13,14. Calciner operator to remake these bags and resample as refires.

Feed refires at normal temps.

Current syntron settings are at 1.5 "on", 4.5 "off", and 10% vibration.

Midnight shift: Bringing up temperatures in order to feed last batch. Temps are coming up slow.

Day shift: Up to temps and began feeding

Afternoon Shift: Running will reefed refires at normal Temp.

**Exhaust to CTO**

**#4 RC / D-5253:**

Screen Changed again on Afternoons. Continue to run.

Watch Suction on Trimer, #1 is also venting to Trimer

Midnight Shift: Continued.

Day Shift: continue

Afternoon Shift: continue

**Exhaust to Trimer**

### **#5 RC / Cu-3818:**

Continue.

**FEED ON LY PHIBROTECH COPPER CARB MATERIALS. DO NOT TAKE ANY WORLD METALS COPPER CARB FROM SHIPPING.**

Midnight Shift: Continued.

Day shift: continued

Afternoon shift: continued

**Exhaust to 5A DC**

### **6 Tank /D-5253**

**Keep tank in recycle. NO STEAM**

Midnight Shift: Monitored.

Day Shift: ok

Afternoon shift: ok

### **New Pfaudler / D 5253**

Continue on feed to National. Drum set up for drainage- see revised batch sheet.

Midnight shift: Continued.

Day shift: continued

Afternoon Shift: Continued

### **7 Tank AMT**

No activity yet. Tank will not be needed until late December...will try to get cleaning instructions soon.

Midnight Shift: NA

Day Shift: NA

Afternoon shift: NA

### **Old Pfaudler / D-0756:**

After #6 Calciner gets lit, we can resume making baches.

Midnight Shift: On hold until we can get #6 claciner lit.

Day Shift:

Afternoon shift: All Full On Hold for #6

### **National Dryer: D-5253**

Continue. Use blue totes to empty Pfaudler, and ONLY use one buggy for feeding the National Dryer.

Midnight Shift: Continued to feed.

Day shift:

Afternoon Shift:

**PK Blender/Pill mix reblends:**

Pill mix reblends.

Midnight Shift: No activity.

Day shift:

Afternoon shift:

**Abbe Blender / 5206 Done**

Done for a while. Area Cleaned and Contractors finished with Sprinkler work

Afternoon Shift: NA

Midnight shift: NA

Day shift: NA

**#6 RC / D-0756**

Calciner is lit and at temp. Stage 2 is low but should even out when material is run.

Bag off station needs cleaning and set up for new product

Dryer is lit and Electrician are working on getting up to temps, Feed When Ready.

Midnight shift:

Day Shift:

Afternoon shift: Lit

**Exhaust to Sly Scrubber**

**Tower 3/ DPT 101:**

Continue.

Midnight Shift: Loaded and running.

Day shift:

Afternoon shift:

**Tower 6 / DPT 101**

Repaired. Continue

Midnight Shift: Should be ready to unload early on day shift.

Day shift: Repaired

Afternoon shift: Loaded and running

**North Screener / Cu 0860:**

Continue to run. When out of 0860 this weekend, hold screener. May or may not change it over to DPT 101...will decide on Monday.

Midnight shift: Empty.

Day shift:

Afternoon shift: on hold for 0860



**South Screener / DPT 101:**

Continue to run. Gray drums are in building 24.

Midnight shift: No activity.

Day shift: Screening

Afternoon Shift: continue

**#2662 (west) Pill Machine / AI-3915 T 5/32:**

Midnight shift: Continued.

Day Shift:

Afternoon shift:

**#2664 (east) Pill Machine / AI-3915 T 5/32:**

Continue retooling.

Midnight shift: Cleaning, retooling.

Day shift:

Afternoon shift:

**TK #2 / V 2010 P :**

BI mill is down until further notice. For safety reasons (per Bill)

Midnight shift: Finished change over to V 2010 P saggars.

Day Shift:

Afternoon shift: At temps and being loaded

**TK #4 / Cu 0540:**

Temps down.

Midnight shift: Kiln shut off.

Day Shift: Down

Afternoon shift:

**Harrop Kiln / AI-4190:**

Continue to load and unload and assist screener operator. Using lot 270.

Midnight shift: Continued.

Day Shift:

Afternoon shift: continued

**Building 27 Belt Filter / Cu 6081:**

**NOTE: new bags are suppose to be ordered for the leaking issues, and will be in soon. Until then Wash off bags and use spray glue to seal for transport to bldg. 24 south east area, and place in bag order. Please fill bags to 1200# and ensure bags are clean of powder on the outside of them and the pallets as they have to be transported down the street.**

Midnight shift: No activity on midnight shift

Day shift:

<b>Afternoon Shift: continued</b>
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**Priorities:**

These items should all be considered urgent will require call outs for maintenance issues and/or processing issues.

- 1) #3 MED/#3RC/CTO
- 2) West Pfaudler/National Dryer#4RC/Trimer
- 3) Reduction Towers
- 4) Reduction Tower Screeners
- 5) #1 Line
- 6) Milling V-2046 P
- 7) #2 Tunnel Kiln
- 8) #5 RC
- 9) #2 Line/#2RC
- 10) East Pfaudler/HC-11 Dryer/#6 RC - Clean for D-0756
- 11) Horne Tabletting
- 12) South Precip
- 13) Tunnel Kiln Area - Touch up paint on Cu-0860 ERL green drums

**HI Priority clean ups: 1. Old Pfaudler/#6 change over**